ENQUIRY FORM FOR THE CHOICE OF THE RIGHT WIRE LUBRICATION

Please fill one form for each single processing

### PRODUCTION OF:
- low carbon steel
- high carbon steel
- medium carbon steel
- stainless steel
- others

**Date:**

**Name:**

**Company Address:**

**Tel.:**

**Fax:**

**E-mail:**

### COLD ROLLING

**n. of drafts:**

#### A) FIRST DRY DRAWING:

**Wire rod surface treatments:**
- mechanical descaling
- mechanical descaling + lime or borax coating
- sand blasting
- acid pickling + lime or borax coating
- acid pickling + phosphate + lime or borax coating
- others

**Drawing schedule:**
- inlet Ø:
- outlet Ø:
- n. of drafts:
- speed (last draft):

**Type of machine:**
- straight line
- double deck
- bull block
- n. bull blocks in line
- morgan type

**Devices:**
- rotating die: (yes - drafts n. no)
- pressure die: (yes - drafts n. no)

*Note: For finished wires fill directly paragraph D)*

#### B) INTERMEDIATE TREATMENTS:
- no
- degreasing
- annealing/patenting
- acid pickling
- carrier (phosphate lime borax salt coating)
- metallic coating

#### C) SECOND DRAWING:

**dry drawing**
**wet drawing**
- without any dry draft
- with n. dry draft
- spray lubrication

**inlet Ø:**
**outlet Ø:**
**n. of drafts:**
**speed (last draft):**

**Type of machine:**

**Further treatments on redrawn wire:**

*Note:

#### D) REQUIREMENTS FOR FINISHED WIRE:

- strong lubricant coating
- medium soap coated
- bright finished (plating quality)
- weldable wire (indented wire smooth finished)
- others

**Final use of manufactured wire:**

Please send duly filled enquiry-forms to:
LUBRIMETAL SPA    fax: +39-0341-422386
E-mail: info@lubrimetal.com